



PHILCO



Radio Service Bulletin No. 81

Published by the Philco Radio & Television Corporation of Great Britain Ltd., Perivale, Greenford, Middlesex.

TYPE CIRCUIT. Six valve Superheterodyne Unit-constructed Auto-radiogram Receiver with full A.V.C. and Pentode Output (4 watts) for operation on Short, Medium and Long wave-bands. Built-in connections for di-pole or Philco All-wave Noise Reducing Aerial, automatic bridge balanced aerial selector and alternative link connections "C" for di-pole aerial and "B" for Philco All-wave Noise Reducing Aerial. Provision is made for connecting an external speaker of the permanent magnet moving-coil type, having an impedance of 2-3 ohms.

GRAMOPHONE: Automatic record changing equipment (with crystal pick-up) is incorporated, which plays either eight 10-inch or eight 12-inch records consecutively if desired. Any record may be rejected whilst the instrument is in operation should it be desired to do so, and the turn-table is automatically stopped on conclusion of the final record of a series. Operation of the gramophone is controlled by the extreme clockwise rotation of the wave-change switch, which makes change over from radio to gramophone without the possibility of radio breaking through.

POWER SUPPLY: Alternating current mains of 200-229 volts or 230-250 volts, 50-60 cycles, when the voltage adjusting plug is fully screwed into the correct socket on the rear-of-chassis panel.

WAVE-BANDS : COVERAGE : Three; (a) Long, 2,000-930 metres (150-322.5 kc.); (b) Medium, 550-200 metres (545.4-1,500 kc.); (c) Short, 5.8-18 mc. (51.7-16.6 metres).

CONTROLS: All controls are on the motor board.

TUNING DRIVE: Two-speed drive—ratios 8-1 and 40-1 for slow and accurate tuning, and new full-vision spread band scale.

TONE CONTROL: Four positions, enabling a fine degree of tone between brilliant and mellow to be obtained. The "on-off" switch is combined with this control, thus enabling a particular setting of the separate volume control to be maintained.

LOUD SPEAKER: A 9½-inch diameter fully energised moving-coil speaker is used, which in conjunction with the Philco system of Audio Degeneration, gives the highest efficiency audio output, and greater bass response is obtained due to the large baffle.

INTERMEDIATE FREQUENCY: 470 kc.

POWER CONSUMPTION: Radio—65 watts approx. Gramophone—80 watts approx.

TABLE 1—VOLTAGES

Valve socket readings to chassis taken with an 065 or 077 Philco Set Tester, using the 500, 250 and 10 volts ranges. Volume control at minimum, tone control fully brilliant, wave-change switch in M.W. position and no aerial connected. A.C. line 230 volts, 50 cycles.

* Oscillator Anode Volts.

† Bias measured between C.2-2 and chassis.

Total D.C., 380 volts, measured between V.2-2 and C.2-2. V.2 filament, 5 volts A.C.; V.1, 3, 4, 5, 6, L.P.1, L.P.2 and L.P.3 filaments, each 6.3 volts A.C.; measured between Pins 1 and 2 on each socket.

Position.	Valve.	Anode.	Screen.	Bias.
H.F. Amplifier, S.3 ...	78E	Pin 3. 220 v.	Pin 4. 75 v.	Pin 5. -1.25 v.
1st Detector and Oscillator, S.4 ...	6A7	Pin 3. 245 v. Pin 5. 120 v.*	Pin 4. 75 v.	Pin 7. 2.5 v.
I.F. Amplifier, S.6 ...	78E	Pin 3. 245 v.	Pin 4. 75 v.	Pin 5. -1.25 v.
2nd Detector, A.V.C. and 1st L.F.	75	Pin 3. 140 v.	—	—
IF Amplifier, S.5 ...	42E	Pin 3. 265 v.	Pin 4. 275 v.	-20 v.†
Pentode Output, S.2 ...	42E	Pin 3. 320 v. A.C.	—	—
Full-wave Rectifier, S.1 ...	80	Pin 4. 320 v. A.C.	—	—

TABLE 2—RESISTANCES OF COILS.

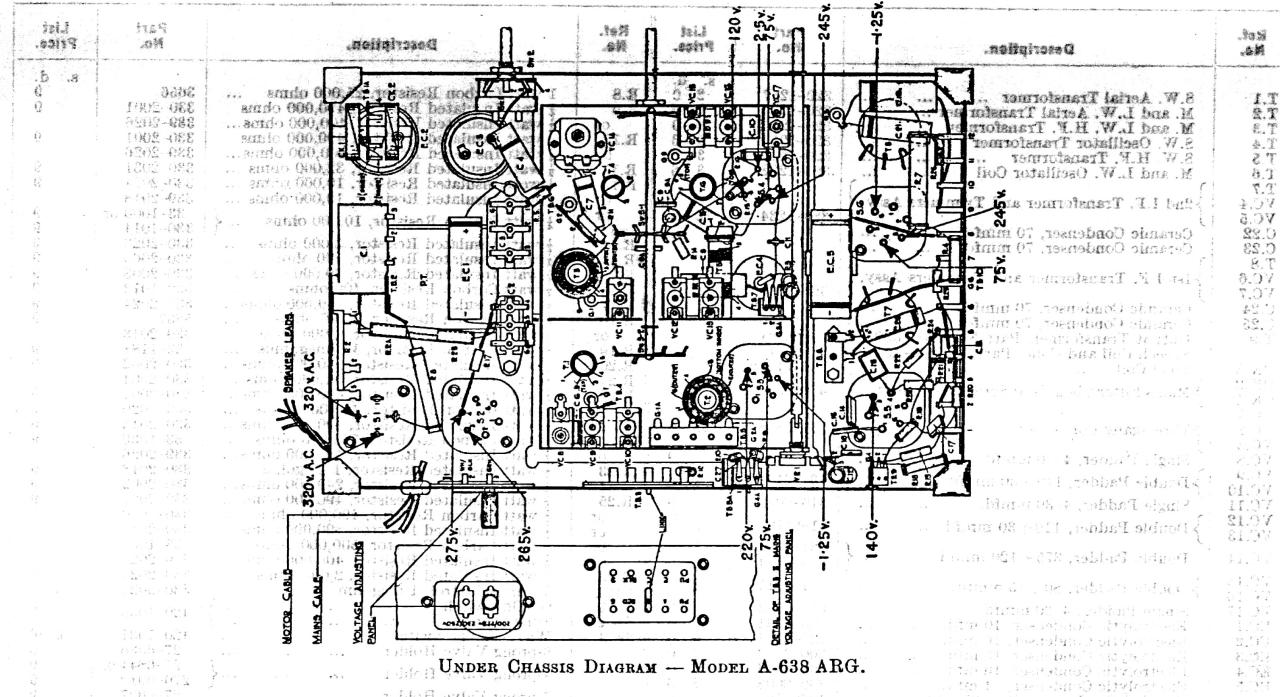
Link on TB.3 to be in socket "B."							
Ref. No.	Test Prod. 1.	Test Prod. 2.	Resistance (Ohms)	Ref. No.	Test Prod. 1.	Test Prod. 2.	Resistance (Ohms)
T.1 Primary ...	TB.3 Socket "A"	TB.3 Socket "Bk."	Less than 0.1	T.4 Secondary ...	V.4/5	TB.6/1	0.1
T.1 Primary tapping ..	TB.3 Socket "A"	TB.3 Socket "C"	Less than 0.1	T.6 ...	V.4/6	Sw.3/2 Tag 1A	Sw.3. L.W. 16.5 Sw.3. M.W. 2.5
T.1 Secondary ...	V.3 Cap	TB.10/3	Sv.3. S.W. 0.1 Sv.3. Gram 0.1	T.7 Primary ...	TB.10/10	TB.8/1	8
T.2 Primary ...	TB.3 Socket "Bk"	Chassis	Sv.3. L.W. 60 Sv.3. M.W. 60 Sv.3. S.W. Zero Sv.3. Gram 60	T.7 Primary tapping ...	TB.10/10	V.6/3	4
T.2 Secondary ...	V.3 Cap	TB.10/3	Sv.3. L.W. 40 Sv.3. M.W. 2.5	T.7 Secondary ...	TB.10/2	VC.5 Tag (inside can)	8
S.M. ...	TB.10/10	TB.10/9	3,500	T.7 Secondary tapping...	TB.10/2	V.5/5	4
T.3 Primary ...	Sw.3/2 Tag 5	TB.10/9	60	T.9 Primary ...	V.1/3	TB.10/12	265
T.3 Secondary ...	V.4 Cap	TB.7/1	Sv.3. L.W. 150 approx. (R.14 in series) Sv.3. M.W. 2.5	T.9 Secondary ...	Output Transformer	Output Transformer	0.2**
T.5 Primary ...	V.3/3	Sw.3/2 Tag 5	2	Speech Coil ...	Lead 1	Lead 2	2**
T.5 Secondary ...	V.4 Cap	Chassis	Sv.3. S.W. 0.1 Sv.3. Gram 100,000 approx.	CK.3 ...	V.2/2	TB.10/12	1,140
T.8 Primary ...	TB.10/10	VC.6 Tag (inside can)	8	P.T. Primary ...	C.1/2	200-229 v. Tap	Sw.1. "ON" 30
T.8 Primary tapping ...	TB.10/10	V.4/3	—	P.T. Primary ...	C.1/2	230-250 v. Tap	Sw.1. "ON" 35 Sw.1. "OFF" Infinity
T.8 Secondary ...	V.6 Cap	TB.7/1	8	H.T. Secondary ...	V.2/3	C.2/2	240
T.4 Primary ...	V.4/6	C.20 Tag	Sv.3. S.W. 0.1 Sv.3. Gram Infinity	H.T. Secondary ...	V.2/4	C.2/2	240
			CK.2 ...	Rectifier L.T. Sec. ...	V.2/1	V.2/2	0.1††
			CK.1 ...	Heater L.T. Sec. ...	V.1/1	V.1/2	0.2††
			CK.2 ...	CK.1/2	TB.1A/2	O.1/3	2.5
				CK.2 ...	TB.1A/3	C.1/2	2.5

** Resistance of T.9 Secondary alone and Speech Coil alone (taken when disconnected).

†† Resistance of L.T. windings taken with all valves removed.

NOTE.—Reference numbers for valves should be read in conjunction with the socket numbers, e.g., V.1—S.1.

PARTS AND PRICE LIST - MODEL A-638 ARG.



PARTS AND PRICE LIST — MODEL A-638 ARG.

Ref. No.	Description.	Part No.	List Price.	Ref. No.	Description.	Part No.	List Price.		
T.1	S.W. Aerial Transformer ...	320-1257	s. 2	R.8	1 watt Carbon Resistor, 25,000 ohms ...	3656	s. 9		
T.2	M. and L.W. Aerial Transformer ...	320-1214	d. 0	R.9	1 watt Insulated Resistor, 490,000 ohms ...	330-2001	d. 9		
T.3	M. and L.W. H.F. Transformer ...	320-1216	6 0	or	1 watt Insulated Resistor, 400,000 ohms ...	330-2026	9		
T.4	S.W. Oscillator Transformer ...	320-1259	3 6	R.10	1 watt Insulated Resistor, 490,000 ohms ...	330-2001	9		
T.5	S.W. H.F. Transformer ...	320-1258	3 6	or	1 watt Insulated Resistor, 400,000 ohms ...	330-2026	9		
T.6	M. and L.W. Oscillator Coil ...	320-1232	3 6	R.11	1 watt Insulated Resistor, 32,000 ohms ...	330-2031	9		
T.7	M. and L.W. Oscillator Coil ...	320-1232	3 6	R.12	1 watt Insulated Resistor, 10,000 ohms ...	330-2014	9		
VC.4	2nd I.F. Transformer and Trimmers Assy.	320-1234	12 6	or	1 watt Insulated Resistor, 10,000 ohms ...	330-2018	9		
VC.5	Ceramic Condenser, 70 mmfd. ...	320-1234	12 6	R.13	1 watt Carbon Resistor, 10,000 ohms ...	330-1014	9		
C.22	Ceramic Condenser, 70 mmfd. ...	320-1234	12 6	R.14	1 watt Insulated Resistor, 2,000 ohms ...	330-2023	9		
C.23	Ceramic Condenser, 70 mmfd. ...	320-1234	12 6	R.15	1 watt Insulated Resistor, 100 ohms ...	330-2060	9		
T.8	1st I.F. Transformer and Trimmers Assy.	320-1233	12 6	R.16	1 watt Insulated Resistor, 99,000 ohms ...	330-2003	9		
VC.6	Ceramic Condenser, 70 mmfd. ...	320-1233	12 6	R.17	1 watt Carbon Resistor, 400 ohms ...	330-1012	9		
VC.7	Ceramic Condenser, 70 mmfd. ...	320-1233	12 6	R.18	1 watt Insulated Resistor, 160,000 ohms ...	330-2024	9		
C.24	Ceramic Condenser, 70 mmfd. ...	320-1233	12 6	R.19	1 watt Carbon Resistor, 1,000 ohms ...	5837	9		
C.25	Ceramic Condenser, 70 mmfd. ...	320-1233	12 6	R.20	1 watt Insulated Resistor, 1,000 ohms ...	330-2013	9		
T.9	Output Transformer, Part No. 320-8062	360-1124†	—	R.21	1 watt Carbon Resistor, 1.5 megohms ...	33-1188	9		
Speech Coil and Cone, Part No. 360-4019	Speaker	—	—	R.22	1 watt Insulated Resistor, 240,000 ohms ...	330-2002	9		
Field Coil ...	—	—	—	R.23	1 watt Insulated Resistor, 51,000 ohms ...	330-2004	9		
CK.3	Mains Filter Choke and Screen Assembly ...	320-1260	3 0	R.24	1 watt Insulated Resistor, 490,000 ohms ...	330-2001	9		
CK.2	—	—	—	R.25	1 watt Carbon Resistor, 490,000 ohms ...	330-1020	9		
CK.1	—	—	—	or	1 watt Insulated Resistor, 490,000 ohms ...	330-2013	9		
VC.1	—	—	—	or	1 watt Carbon Resistor, 500,000 ohms ...	33-1036	9		
VC.2	Three-gang Condenser ...	31-1818	21 0	or	1 watt Insulated Resistor, 400,000 ohms ...	330-2026	9		
VC.3	—	—	—	or	1 watt Insulated Resistor, 400,000 ohms ...	330-2023	9		
VC.8	Single Padder, 4-30 mmfd. ...	31-6161	9	or	1 watt Insulated Resistor, 1 megohm ...	330-2018	9		
VC.9	—	—	—	R.26	1 watt Insulated Resistor, 240,000 ohms ...	330-2002	9		
VC.10	Double Padder, 110+30 mmfd. ...	31-6179	1 6	VR.1	1 watt Insulated Resistor, 490,000 ohms ...	330-2001	9		
VC.11	Single Padder, 4-30 mmfd. ...	310-6043	6 0	Sw.1	1 watt Carbon Resistor, 490,000 ohms ...	330-1020	9		
VC.12	—	—	—	Sw.2	1 watt Insulated Resistor, 490,000 ohms ...	330-2013	9		
VC.13	Double Padder, 110+30 mmfd. ...	31-6179	1 6	Sw.3	1 watt Carbon Resistor, 490,000 ohms ...	33-1036	9		
VC.14	Double Padder, 375+120 mmfd. ...	31-6054	1 8	or	1 watt Insulated Resistor, 400,000 ohms ...	330-2023	9		
VC.15	Double Padder, 80+15 mmfd. ...	31-6115	2 0	R.26	1 watt Insulated Resistor, 2,000 ohms ...	330-5021	3 6		
VC.16	—	—	—	VR.1	Volume Control, 1 megohm ...	420-1036	5 3		
VC.17	Single Padder, 4-30 mmfd. ...	310-6043	9	On-Off Switch	420-1031	9 6		
EC.1	Electrolytic Condenser, 10 mfd. ...	300-4031	1 6	Sw.2	Tone Switch ...	27-6036	9 6		
EC.2	Electrolytic Condenser, 16 mfd. ...	300-2013	6 0	Sw.3	Wave-change Switch ...	27-6044 or	9 6		
EC.3	Electrolytic Condenser, 16 mfd. ...	300-2013	6 0	6-prong Valve Holder	270-6010	9 6		
EC.4	Electrolytic Condenser, 16 mfd. ...	300-2013	6 0	4-prong Valve Holder	27-6037	9 6		
EC.5	Electrolytic Condenser, 4 mfd. ...	300-2008	2 6	7-prong Valve Holder	320-8005	22 6		
C.1	Moulded Condenser, .09+.09 mfd. ...	4989-DG	2 0	P.T.	Power Transformer, 50-100 cycles ...	320-8020	10		
C.2	Moulded Condenser, .015 mfd. ...	3793-SU	1 0	or	Power Transformer, 25-100 cycles ...	34-2141	10		
C.3	Moulded Condenser, .02+.05 mfd. ...	3615-ZU	1 6	P.T.	Pilot Bulbs	Shadowmeter ...	450-2001P	10 6
C.4	Tubular Condenser, .01 mfd. ...	30-4051	9	or	Shadowmeter Bulb ...	34-2141	10 6		
C.5	Tubular Condenser, .01 mfd. ...	30-4145	9	LP.1	Valve Shield ...	28-2726	8		
C.6	Tubular Condenser, .05 mfd. ...	30-4020	9	or	Grid Clip ...	28-2214	8		
C.7	Tubular Condenser, .001 mfd. ...	30-4020	9	LP.1	Rubber Cromett ...	270-7264	8		
C.8	Tubular Condenser, .05 mfd. ...	30-4020	9	or	Rubber Buffers ...	270-7189	8		
C.8A	Mica Condenser, 70 mmfd. ...	300-1049	1 0	S.M.	Motor Cable ...	LO-1002	1 0		
C.9	Mica Condenser, 50 mmfd. ...	300-1045	9	LP.3	Mains Cable ...	LO-1009	1 0		
C.9A	Ceramic Condenser, 5 mmfd. ...	300-1074 or	9	or	Speaker Cable ...	LO-1035	1 0		
C.10	Tubular Condenser, .1 mfd. ...	300-1044	1 0	P.T.	Aerial Panel and Leads Assembly ...	380-5154	1 6		
C.11	Ceramic Condenser, 14 mmfd. ...	30-4122	1 0	or	Mains Voltage Adjusting Panel ...	380-5342	9		
or	Ceramic Condenser, 10 mmfd. ...	300-1068	9	or	Mains Voltage Adjusting Plug ...	380-5340	6		
C.12	Tubular Condenser, .01 mfd. ...	30-4124	9	or	Scale Holder Assembly ...	380-1074	8 0		
C.13	Tubular Condenser, .1 mfd. ...	30-4122	1 0	or	Dial Scale Assembly ...	380-5530	8 0		
C.14	Mica Condenser, 110 mmfd. ...	30-1031 or	9	or	Wave-band Indicator Assembly ...	380-5587	8 0		
C.15	Mica Condenser, 110 mmfd. ...	300-1056	10	or	Vernier Dial Assembly ...	380-5586	8 0		
C.16	Mica Condenser, 110 mmfd. ...	300-1056	10	or	Pointer and Hub Assembly ...	389-5026	2 6		
C.17	Mica Condenser, 110 mmfd. ...	300-1056	10	or	Noise Reducing Screen ...	280-1555	2 6		
C.18	Mica Condenser, 70 mmfd. ...	300-1049	1 0	or	Chassis Mounting Washers ...	29-4189	2 6		
C.19	Tubular Condenser, .1 mfd. ...	30-4170	1 0	or	Kalon Screw ...	W-1496	1 6		
C.20	Mica Condenser, 3,000 mmfd. ...	31-6219 or	1 10	or	Chassis Mounting Bracket ...	280-7001	1 6		
C.21	Tubular Condenser, .02 mfd. ...	30-4113	9	or	Chassis Mounting Bolt ...	WB-1109	1 6		
C.26	Tubular Condenser, .006 mfd. ...	30-4125	9	or	Chassis Mounting Nut ...	WN-1109	1 6		
C.27	Mica Condenser, 765 mmfd. ...	300-1066 or	9	or	Large Tuning Knob and Spring ...	270-4120	6		
R1.A	1 watt Insulated Resistor, 32,000 ohms ...	330-2031	9	or	Small Tuning Knob and Spring ...	270-4118	6		
R.1	watt Insulated Resistor, 240,000 ohms ...	330-2002	9	or	Knob (Wave-change) and Spring ...	270-4118	6		
R.2	Candiron Wirewound Resistor, 18+200 ohms ...	33-3345	1 9	V.1	Knob (Tone) and Spring ...	270-4114	6		
R.2A	watt Insulated Resistor, 63 ohms ...	330-2044	9	V.2	Knob (Volume) and Spring ...	270-4140	6		
R.2B	watt Carbon Resistor, 63 ohms ...	330-1037	9	V.3	Knob Spring for Large Knob ...	28-1738	6		
R.3	watt Insulated Resistor, 63 ohms ...	330-1037	9	V.4	Knob Spring for Small Knobs ...	280-5262	6		
R.4	watt Carbon Resistor, 70,000 ohms ...	5385	9	V.5	Red Waver Plug ...	380-5087	9		
R.5	watt Insulated Resistor, 15,000 ohms ...	330-2034	9	V.6	Black Waver Plug ...	380-5015	9		
R.7	watt Carbon Resistor, 1,500 ohms ...	7951	9	or	Type RC.4A Automatic Record Changer, Motor, Turntable, Needle Cups and Crystal Pick-up Assembly ...	359-2000	9		
	watt Carbon Resistor, 25,000 ohms ...	339-1320	10	or	Type 80 Full Wave Rectifier Valve ...	3149	9		
	2 watt Carbon Resistor, 25,000 ohms ...	339-1320	10	or	Type 42E Pentode Output Valve ...	6447-E	9		
				V.1	Type 78E Variable-mu H.F. Pentode Valve ...	S315-E	9		
				V.2	Type 6A7 Variable-mu Heptode Valve ...	34-2002	9		
				V.3	Type 75 Double-diode Triode Valve ...	8002	9		
				V.4	Type 78E Variable-mu H.F. Pentode Valve ...	S315-E	9		
				V.5	Instruction Manual ...	349-30.8	9		

* When ordering Speaker parts the letter which will be found in the part number of the Speaker must also be given.

MARCH, 1938.

ABOVE PRICES DO NOT APPLY IN EIRE.

A RADIO MANUFACTURERS SERVICE PUBLICATION.